# Synthesis of $\alpha$ , $\alpha$ -disubstituted acetic acids using low-valent titanium

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Dihalogenocarbenes generated using low-valent titanium (LVT) undergo a one-pot cycloaddition to diaryl, aryl alkyl or dialkyl ketones to give  $\alpha, \alpha$ -disubstituted acetic acids such as (R,S)-2-arylpropanoic acids. TiI<sub>4</sub> proved most effective in this reaction for which the product yield was optimized by use of an excess of reducing agent.

Since 2-arylpropanoic acids, which may be considered as  $\alpha, \alpha$ disubstituted acetic acids, are important as non-steroidal antiinflammatory drugs (NSAIDs),<sup>1,2</sup> their synthesis by a variety of methods has been described.<sup>3-5</sup> Several of these involve reactions such as Friedel-Crafts alkylation using lactic acid derivatives,<sup>6</sup> asymmetric alkoxycarbonylation of aryl alkenes,<sup>7</sup> alkylation of chiral enolates of imides<sup>8</sup> and  $\alpha$ -arylation of malonic acid derivatives,<sup>9</sup> whilst others are multi-stage or use expensive reagents or experimental conditions. Since such routes are industrially uneconomical, alternative, one-pot syntheses are highly prized. Here we describe such a synthesis which involves the addition of dihalogenocarbenes to methyl aryl ketones using a base such as potassium tert-butoxide<sup>10,11</sup> or low-valent titanium (LVT)<sup>12</sup> to generate the dihalogenocarbene.

 $Ti^{III}$  or  $Ti^{IV}$  salts and various reducing agents were used to generate the LVT in this work the scope of which is illustrated in Scheme 1.

$R^{1}R^{2}CO \xrightarrow{LVT}{:CX_{2}} R^{1}R^{2}CCO$	₂H
R	R <sup>2</sup>
p-Bu <sup>i</sup> C <sub>6</sub> H₄	Me
Ph	Me
Ph	Ph
Me	Me
Et	Me
Pr	Me
6-Methoxy-2-naphthyl	Me
Fluoren-2-yl	Me

1

6

7

8

## Scheme 1

Addition of  $X_2C$ : to C=O has not been extensively studied <sup>13.14</sup> and can be considered as a cyclopropanation-like procedure.<sup>15-20</sup> Thus, carbene generation using LVT<sup>†</sup> has been cited as the method of choice for the cyclopropanation of alkenes.<sup>21-24</sup>

A variety of experimental conditions were studied with methyl phenyl ketone as the reference compound (see Table 1). With LiAlH<sub>4</sub> as reducing agent it was necessary to use a molar excess (with respect to the titanium salt) in order to minimize reductive dimerization of the carbonyl compounds  $^{25-28}$  (TiCl<sub>3</sub>, entries 1, 2, 5; TiCl<sub>4</sub>, entries 3, 6 and 10). Such a need arises because an excess of reducing agent is necessary to obtain the active species Ti<sup>0</sup>). Similar results have been reported by McMurry et al.<sup>29</sup> for a TiCl<sub>3</sub>-K system where the optimum results were obtained with  $TiCl_3-K$  in a 1:3 ratio. Since the oxidation state of the titanium does not affect product yields and reaction selectivity (entries 2 and 3), it may be that Ti<sup>0</sup> is only produced on the solid surface. If this is so, there is an excess of reducing agent on the surface titanium atoms when equimolecular ratios of TiCl<sub>3</sub>-K and TiCl<sub>4</sub>-K are used, and thus Ti<sup>0</sup> (accessible to the reagents) is produced on the surface in both cases. The product yields and reaction selectivity are little affected by the nature of the reducing agent either with the same titanium salt (TiCl<sub>3</sub>; entries 7 and 8) or with titanium salts of different oxidation state (TiCl<sub>3</sub> or TiCl<sub>4</sub>; entries 2 and 3, and 8 and 9). The higher selectivity for the halogenocarbene addition product obtained with TiI<sub>4</sub> (entry 9) compared to TiCl<sub>4</sub> (entry 10) probably reflect a greater ease of handling of one over the other (TiI<sub>4</sub> solid, TiCl<sub>4</sub> volatile liquid) rather than to a different reaction pathway.

In all cases, strict control of the reaction temperature  $(0 > T > -5 \,^{\circ}\text{C})$  is necessary to minimize the reductive coupling of the ketones. Further, the reaction time should be < 30 mins to avoid polymerization of the alkene.

Since use of other transition metals (Zr, Mo or Cr) rather than Ti failed to give the desired product we must conclude that only LVT can produce the dihalogenocarbene; LiAlH resulted in reduction of the carbonyl compound.

Reductive dimerization of the ketone can be minimized by using the dimethyl acetal of the ketone, the protecting group then being readily removed after the generation of the carbene and its addition to C=O  $^{30-32}$  (see Table 2). A variety of ketones were used (see Table 3), the yields of product from which were either better or similar to those described in the literature.

The racemic nature of the obtained acid was determined by <sup>1</sup>H NMR using (R,R)-1,2-diphenylethane-1,2-diamine as chiral agent.<sup>35</sup>

Other potential dihalogenocarbene generators (CCl<sub>4</sub>,  $CF_2Br_2$ ,  $CFCl_3$ ,  $CHCl_3$  and  $CHFBr_2$ ) were studied and the results for their reactions are shown in Table 4 using methyl phenyl ketone as the reference substrate.

These results show that only tetrahalogenomethanes can be converted into 2-phenylpropanoic acid although the product yield is unrelated to the nature of the halogeno substitutents, similar results being obtained with  $CCl_4$ ,  $CF_2Br_2$  and  $CFCl_3$ . This suggests that formation of  $X_2C$ : in the reaction medium is important in this synthesis, since with only partially halogenated methanes dimerization and reduction occur.

# Experimental

<sup>1</sup>H NMR spectra were taken with a Varian VXR-300 NMR spectrometer using  $CDCl_3$  with Me<sub>4</sub>Si as internal standard.

<sup>&</sup>lt;sup>†</sup> This is the unstable species generated by the reaction between  $\text{TiX}_n$  and a reducing agent. Since it is still uncertain whether the species is  $\text{Ti}^0$  or a mixture of  $\text{Ti}^0$  and  $\text{Ti}^1$ , the former is used to describe LVT in the literature.

Table 1	Influence of reaction conditions	on the preparation of	E(R,S)-2-	pheny	lpropanoic acid	using LV	T
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	Entry	TiX <sub>n</sub> -reducing agent (molar ratio)		t/min	Yield (%) <sup>b</sup>		Colored inites
			<i>T</i> <sup><i>a</i></sup> /°C		PPA <sup>d</sup>	DPB <sup>e</sup>	(%) <sup>c</sup>
	1	$TiCl_3$ -LiAlH <sub>4</sub> (1:0.5)	66	60	15	40	27
	2	$TiCl_3 - LiAlH_4(1:1)$	66	60	20	45	31
	3	$TiCl_4 - LiAlH_4(1:1)$	66	60	18	42	30
	4	$TiCl_4$ -LiAlH <sub>4</sub> (1:1.5)	0	60	26	30	46
	5	$TiCl_{3}-Mg(1:1.5)$	0	30	30	22	58
	6	$TiCl_4$ -LiAlH <sub>4</sub> (1:2)	-5	30	40	20	67
	7	$TiCl_3$ -LiAlH <sub>4</sub> (1:2.5)	0	30	45	12	79
	8	$TiCl_{3}-Mg(1:2.5)$	0	30	52	10	84
	9	$TiI_4$ -LiAIH <sub>4</sub> (1:2.5)	0	30	67	5	93
	10	$TiCl_4$ -LiAlH <sub>4</sub> (1:2.5)	-5	30	56	10	85
	11	$TiI_4$ -LiAlH <sub>4</sub> (1:3)	-5	30	75	5	94
	12	$TiCl_3-Mg(1:3)$	0	30	52	10	84

<sup>a</sup> See Experimental section. <sup>b</sup> Determined by <sup>1</sup>H NMR. <sup>c</sup> Reaction selectivity =  $[%PPA/(%PPA + %DPB)] \times 100$ . <sup>d</sup> PPA = (R,S)-2-phenylpropanoic acid. <sup>e</sup> DPB = 2,3-diphenylbutene.

Table 2 Dependence of product yields for the reaction of acetophenone (ACP) with p-isobutylacetophenone (PIBACP) on whether or not the ketone function was protected as an acetal (C)

Substrate	Reaction conditions <sup>a</sup>	Yield of carboxylic acid (%)	Yield of olefin (%)	Selectivity <sup>b</sup>
ACP	TiCl <sub>3</sub> -LiAlH <sub>4</sub> (1:2.5)	35	55	39
ACP(C)	$TiCl_3 - LiAlH_4$ (1:2.5)	55	10	85
ACP	$TiCl_4$ -LiAlH_4 (1:2.5)	42	35	54
ACP(C)	$TiI_4$ -LiAlH <sub>4</sub> (1:3)	75	5	94
PIBACP	$TiI_4$ -LiAlH <sub>4</sub> (1:3)	57	25	69
PIBACP (C)	$TiI_4$ -LiAlH <sub>4</sub> (1:3)	70	5	93

<sup>a</sup> See Experimental section. <sup>b</sup> Reaction selectivity =  $[\%acid/(\%acid + \%alkene)] \times 100$ .

**Table 3** Product yields for the synthesis of  $\alpha$ , $\alpha$ -disubstituted acetic acids using LVT<sup>a</sup>

Ketone <sup>b</sup>	Reaction conditions <sup>c</sup>	Yield carboxylic acid (%)	Yield alkene (%)	Yield alcohol (%)	Yield of unchanged starting material (%)	Literature yield of the carboxylic acid (%)
1	$TiI_4$ -LiAlH <sub>4</sub> (1:3)	70	5	5	0	24, <sup>33</sup> 55, <sup>9</sup> 74 <sup>5</sup>
2	$TiI_4 - LiAlH_4(1:3)$	56	10	5	12	58 <sup>5</sup>
3	$TiCl_{4}$ -LiAlH <sub>4</sub> (1:2.5)	60	5	10	0	-
4	$TiI_4$ -LiAlH <sub>4</sub> (1:2.5)	38	18	12	10	
5	$TiI_4$ -LiAlH <sub>4</sub> (1:2.5)	40	22	10	0	_
6	$TiCl_3$ -LiAlH <sub>4</sub> (1:2.5)	45	20	10	10	
7	$TiI_4$ -LiAlH <sub>4</sub> (1:3)	55	25	16	0	29 <sup>34</sup>
8	$TiI_4$ -LiAlH <sub>4</sub> (1:3)	20	20	10	35	

<sup>a</sup> Determined by <sup>1</sup>H NMR. <sup>b</sup> As acetal. <sup>c</sup> See Experimental section.

Table 4Product yields for a variety of halogenomethanes as substrate $[TiCl_4-LiAlH_4 (1:2.5)]$ 

	Yield (%			
Halogenomethane	PPA <sup>b</sup>	DPE	PE <sup>d</sup>	
CCl4	55	10	0	
$CF_2Br_2$	50	12	0	
CFCl <sub>3</sub>	56	5	0	
CHCl <sub>3</sub>	0	26	48	
CHFBr <sub>2</sub>	0	39	35	

<sup>*a*</sup> Determined by <sup>1</sup>H NMR. <sup>*b*</sup> PPA = 2-phenylpropanoic acid. <sup>*c*</sup> DPE = 2,3-diphenylbut-2-ene. <sup>*d*</sup> PE = 1-phenylethanol.

IR spectra were obtained using a Buck Scientific 500 spectrophotometer. Elemental analysis were carried out by the Microanalysis Service of the Universidad Complutense, using a Perkin-Elmer 2400-CHN. Elemental analysis and IR spectra were in agreement with the structure of each acid. Commercial Merck silica gel was used for column chromatography. The starting ketones were obtained from Aldrich or prepared according to the methods previously described in the literature.<sup>36</sup> The ketals were prepared using methanol, methyl orthoformate and the corresponding ketone.<sup>37</sup>

The enantiomeric purity of the acids was determined as follows.

(i) With a Chiracel OD column in a HPLC chromatograph Waters for the  $R^-$  and  $S^-$  acids 1, 2 and 8. The mobile phase for acid 1 was: hexane-isopropyl alcohol-formic acid (1000:10:1, v/v)  $R_{\rm F}$ /cm<sup>3</sup> min<sup>-1</sup> 1;  $t_{\rm R}$ /min R 21, S 23;  $\lambda$ /nm 254. For acid 2: hexane-isopropyl alcohol-trifluoroacetic acid (98:2:1, v/v)  $R_{\rm F}$ /cm<sup>3</sup> min<sup>-1</sup> 1;  $t_{\rm R}$ /min R 20, S 23;  $\lambda$ /nm 254. For acid 8: hexane-isopropyl alcohol-acetic acid, (97:3:1, v/v),  $R_{\rm F}$ /cm<sup>3</sup> min<sup>-1</sup> 0.4;  $t_{\rm R}$ /min R 46, S 51;  $\lambda$ /nm 270.

(ii) By <sup>1</sup>H NMR using (R,R)-1,2-diphenylethane-1,2-diamine as chiral agent.<sup>35</sup>

# Method A (using TiCI<sub>4</sub>-LiAlH<sub>4</sub>): general procedure

Dry THF (150 cm<sup>3</sup>) under nitrogen in a flask was cooled to  $-5 \,^{\circ}$ C and of TiCl<sub>4</sub> (9.5 g, 0.05 mol) was carefully added to it over 20 min. This was followed by a solution of LiAlH<sub>4</sub> (4.74 g, 0.125 mol) in THF (30 cm<sup>3</sup>), added to the mixture over 30 min. After this the reaction mixture was cooled again to  $-5 \,^{\circ}$ C, when the appropriate dimethyl acetal (0.005 mol) in THF (50 cm<sup>3</sup>) was added to it followed immediately by CFCl<sub>3</sub> (6 g, 0.05 mol). The mixture was stirred at  $-5 \,^{\circ}$ C for 30 min after which it was hydrolysed with water and extracted with diethyl ether (200 cm<sup>3</sup>). The crude product was purified by flash chromatography.

# Method B (using Til<sub>4</sub>-LiAlH<sub>4</sub>): general procedure

Dry THF (150 cm<sup>3</sup>) in a flask was cooled to -5 °C and TiI<sub>4</sub> (27.8 g, 0.05 mol) was added to it followed by a solution of LiAlH<sub>4</sub> (4.74 g, 0.125 mol) in THF (30 cm<sup>3</sup>), added to the mixture over 30 min. The appropriate dimethyl acetal (0.05 mol) in CFCl<sub>3</sub> (10 cm<sup>3</sup>, 0.14 mol) was then added to the mixture, after which the latter was stirred at -5 °C for 30 min. After the mixture had been hydrolysed with water it was extracted with diethyl ether (200 cm<sup>3</sup>). The crude product was purified by flash chromatography, except for the aliphatic acids 5 and 6 the high adsorptivity of which made chromatography impracticable.<sup>38</sup> These were purified by distillation *in vacuo*.

## Method C (using TiCl<sub>3</sub>-Mg): general procedure

 $Mg^{0}$  (3.6 g, 0.15 mol) was added to a stirred slurry of TiCl<sub>3</sub> (7.7 g, 0.05 mol) in dry THF (150 cm<sup>3</sup>) at room temperature under an inert atmosphere. After being refluxed for 30 min the black mixture was cooled to room temperature and the appropriate dimethyl acetal (0.05 mol) added to it followed immediately by CFCl<sub>3</sub> (6 g, 0.05 mol). After 1 h under reflux the reaction mixture was cooled to room temperature and hydrolysed with water. The mixture was then filtered under vacuum and concentrated to dryness to give the crude product. This was purified by flash chromatography.

(*R*,*S*)-2-(4-Isobutylphenyl)propanoic acid 1. Mp 76 °C (hexane) [lit.,<sup>39</sup> mp 75–77 °C (hexane)];  $\delta_{\rm H}$ (CDCl<sub>3</sub>) 10.5 (1 H, s), 8.4–6.7 (4 H, m), 3.6 (1 H, q), 2.4 (2 H, d), 1.8 (1 H, m), 1.4 (3 H, d) and 0.8 (6 H, d).

(*R*,*S*)-2-Phenylpropanoic acid 2. Bp 152 °C/16 mmHg (lit.,<sup>40</sup> bp 150 °C/16 mmHg);  $\delta_{\rm H}$ (CDCl<sub>3</sub>): 10.9 (1 H, s), 7.3–6.8 (4 H, m), 3.5 (1 H, q) and 1.3 (3 H, d).

**Diphenylacetic acid 3.** Mp (hexane) 150 °C [lit.,<sup>41</sup> mp 147–149 °C (hexane)];  $\delta_{H}$ (CDCl<sub>3</sub>) 7.4–7.2 (10 H, m) and 5.1 (1 H, s).

**2-Methylpropanoic acid 4.** Bp 152 °C (lit.,<sup>42</sup> 153–154 °C);  $\delta_{\rm H}$ (CDCl<sub>3</sub>) 2.6 (1 H, m) and 1.2 (6 H, d).

**2-Methylbutanoic acid 5.** Bp 176 °C (lit.,<sup>43</sup> 174–176 °C);  $\delta_{\rm H}$ (CDCl<sub>3</sub>) 2.4 (1 H, m), 1.7 (1 H, m), 1.5 (1 H, m), 1.2 (3 H, d) and 0.9 (3 H, t).

**2-Methylpentanoic acid 6.** Bp 198 °C (lit.,<sup>44</sup> 196–197 °C);  $\delta_{\rm H}$ (CDCl<sub>3</sub>) 2.5 (1 H, m), 1.7 (1 H, m), 1.4 (1 H + 2 H, m), 1.2 (3 H, d) and 0.9 (3 H, t).

(*R*,*S*)-2-(Fluoren-2-yl)propanoic acid 7. Mp (acetonitrile) 181 °C [lit.,<sup>45</sup> 183–184 °C (acetonitrile)];  $\delta_{\rm H}$ (CDCl<sub>3</sub>) 7.8–7.2 (7 H, m), 3.9 (2 H, s), 3.7 (1 H, q) and 1.5 (3 H, d).

(*R*,*S*)-2-(6-methoxy-2-naphthyl)propanoic acid 8. Mp (acetone-hexane) 154 °C [lit.,<sup>34</sup> 152–154 °C (acetone-hexane)];  $\delta_{\rm H}$ (CDCl<sub>3</sub>) 11.0 (1 H, s), 7.8–6.9 (6 H, m), 3.9 (3 H, s), 3.7 (1 H, q) and 1.5 (3 H, d).

## Acknowledgements

This work has been supported by a grant of the CICYT (Spanish Ministry of Education and Science), project PB-090-C010.

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Paper 5/01200G Received 28th February 1995 Accepted 20th March 1995